



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2530
Job Sheet 189563



Part No: D2530

Job Qty: 10 pcs

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: E Removed Purchasing 05-11-07 JLM IPP Rev: F 11.01.07 chg qc 5 to 6 DD verf: EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	10 pcs	2/8/19		0.12	1.94	Large Fab - 1		<i>MB</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 5	10 pcs	2/8/19		0.00	0.00	QC 5 - 10		<i>SL</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Large Fab - Welded Assy-2-B4B	10 pcs	2/8/19		0.00	4.00	Large Fab - 1 - B4B		<i>MB</i>
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		

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					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
130 QC 9	10 pcs	2/8/19	0.00 0.00	QC 9 - 10		
				QC 9 - 18		
				QC 9 - 24		DAS
				QC 9 - 43		24
				QC 9 - 50		9-89
				QC 9 - 9		
140 QC 5	10 pcs	2/8/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		DAS
				QC 5 - 3		24
				QC 5 - 38		9-89
				QC 5 - 42		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
150 Powdercoat - 4 Black Sand - B4B	10 pcs	2/8/19	0.00 0.38	Powdercoat - 1 - B4B		
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		
160 QC 3	10 pcs	2/8/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15	FP-001	
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 26		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 38		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 6		
				QC 3 - 68		
				QC 3 - 9		
170 Packaging 3-1 - Stock - B4B	10 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		

DAS
24
9-89DAS
24
9-89

BL 19-00-26

DAS
15
9-89

FP-001 ML 19-2-2

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	FP.001 14-2-20
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180	QC 21 - SA	10 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 100 - (Fabricate per Drwg) 1-Cut to length as per Dwg D2530 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301 130 - (QC9- Inspect visual per QSI004- Fusion Welds)					FEB 20 2019 DAS 21 9:59 FEB 26 2019

~~140~~ - (QC5- Inspect part completeness to step on W/O)
~~150~~ - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: 11:30 FINISH TIME: 12:00 OT: 5:50
~~160~~ - (QC3- Inspect Part Finish)
 138940 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	29.1450 ft (2.9145 ea)	100-Large Fab - Welded Assy-1	
D2534	Lock Plate	20 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	<u>27-146047</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304TR0.750W.049	29	237	0
120-Large Fab - Welded Assy-2- B4B	D2534	20	49	0

Part Specifications

Specifications could not be found.

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DAKI
AEROSPACE

Container No: S155648

Part: D2530

Job No: 189563

Serial No/Batch: S155648

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Anderson Street
Hawthorn, ON K6A 1K7
CANADA
TEL: 1 813 832-5200
Email: sales@dantero.com
www.danterospace.com

Date: 02/21/19